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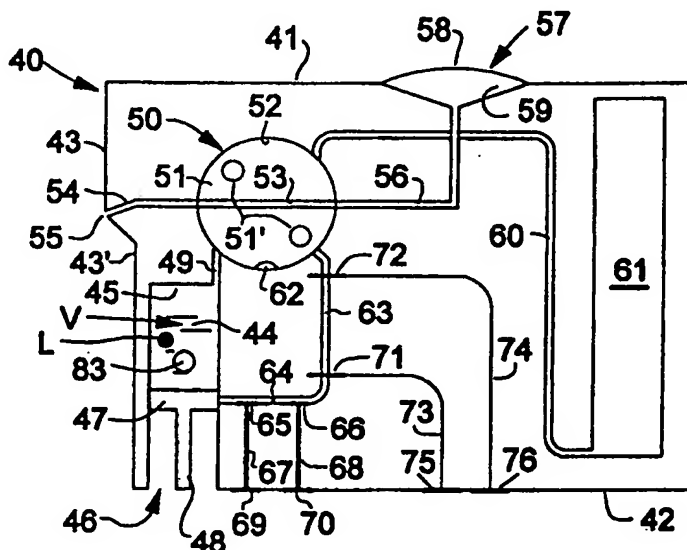
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(21) International Application Number: PCT/SE98/01033 (22) International Filing Date: 29 May 1998 (29.05.98) (30) Priority Data: 9702541-5 1 July 1997 (01.07.97) SE (71) Applicant (for all designated States except US): MEDONIC AB [SE/SE]; Adolfsbergsvägen 13, S-168 66 Bromma (SE). (72) Inventor; and (75) Inventor/Applicant (for US only): BERNDTSSON, Ingemar [SE/SE]; Borevägen 9, S-191 43 Sollentuna (SE). (74) Agents: SÄFWENBERG, Björn et al.; Axel Ehmers Patentbyrå AB, P.O. Box 10316, S-100 55 Stockholm (SE).		(81) Designated States: AU, BR, CA, CN, JP, RU, US, European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published With international search report.	

(54) Title: DISPOSABLE SAMPLING DEVICE FOR PARTICLE COUNTING APPARATUS

(57) Abstract

A disposable sampling device for an apparatus for counting particles contained in a liquid, including a solid block-shaped housing (40) connectable in a defined position to the apparatus. The housing has means (54, 55) for introducing a sample therein, means (53) for metering a defined volume of the sample, means (44) containing a defined volume (V) of a diluting liquid, a diluting chamber (61), means (47, 51, 60) for simultaneously directing the defined volume of sample and the defined volume of diluting liquid to the diluting chamber for obtaining therein a diluted sample, means (44, 47) for directing at least a

portion of the diluted sample past particle detecting means (64, 65, 66), and signal transmitting means (67, 68) connecting the particle detecting means and terminal means (69, 70) located at an outer boundary of the housing in a position corresponding to a location of terminal means of the apparatus when the housing is connected thereto in the defined position.



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DISPOSABLE SAMPLING DEVICE FOR PARTICLE COUNTING APPARATUS

The present invention concerns a disposable sampling device for an apparatus for counting particles contained in a liquid, such as blood cells in a blood sample and yeast fungus in wort, according to the preamble of claim 1.

It is known in the state of art to count blood cells by causing a volume of diluted blood sample to pass a so-called capillary, i.e., an extremely small hole, generally in a ruby, the hole having a diameter considerably larger than the size of a blood cell, typically 80 μ m. A voltage is applied over the capillary, and, when a blood cell passes through the hole, the electrical resistance changes. This is because the cells can be regarded as insulators. Each change in resistance can be detected by suitable electronic equipment, and the sum of all changes detected corresponds to the number of blood cells having passed through the capillary. In order to obtain the concentration of cells in the original sample, the concentration of cells in the diluted sample is multiplied by the dilution factor, typically 1:40000 when counting of red blood cells (RBC) is concerned. It is obvious, that measuring of sample volumes and dilution liquid volumes must be performed in an accurate and repeatable way such that not only a correct degree of dilution can always be guaranteed but also a thorough and uniform mixing of the two volumes is ensured.

In a typical state of art apparatus, used for counting blood cells, a syringe is employed for providing a defined volume (typically 5 ml) of diluting liquid, and this volume is displaced through a conduit to a measuring chamber. On its way to the measuring chamber, the diluting liquid brings with it a defined volume (typically 25 μ l) of blood sample previously introduced into the conduit. The blood sample mixes with and is diluted by the diluting liquid in the measuring chamber, which is, thus, also a dilution or mixing chamber, and a defined fraction of the diluted sample is further displaced through a

capillary located in a wall of the measuring chamber, or, in a transducer located within the measuring chamber. In this state of art device, all components, except a vessel containing a blood sample, are permanently included in an apparatus

5 containing also electronic equipment needed for counting particles and performing calculations necessary for obtaining resulting concentration values. Consequently, all components contacted by blood must be thoroughly cleaned after each counting procedure, such as by flushing with a suitable rinsing

10 liquid. Also, this device is expensive and rather cumbersome, and, therefore, does not lend itself to use outside more well-equipped and established medical institutions, such as hospitals, public health centres and larger private surgeries.

15 There is a need, thus, to provide a relatively cheap and simple device for sampling, e.g. a blood sample or a wort sample, for use with a more stationary particle counting apparatus. The sampling device shall be useful outside medical institutions of the general kind mentioned - as regards blood sampling - as

20 well as in breweries - as regards wort sampling. It shall also be easy to handle even by relatively unskilled personnel, and all its components contacted by a sample shall be contained within a disposable housing. The housing shall not contain expensive components, such as electronic equipment for the

25 actual particle counting and evaluating purposes.

The present invention has as its object to provide a sampling device that fulfills the above need.

30 To achieve this, the present invention suggests a disposable sampling device for an apparatus for counting particles contained in a liquid, comprising a solid block-shaped housing connectable in a defined position to said apparatus, said housing having therein means for introducing a sample into said

35 housing; means for metering a defined volume of said sample; means containing a defined volume of a diluting liquid;

means defining a diluting chamber; means for simultaneously directing said defined volume of said sample and said defined volume of said diluting liquid to said diluting chamber for obtaining therein a diluted sample; means for directing at least a portion of said diluted sample past particle detecting means; signal transmitting means connecting said particle detecting means and terminal means located at an outer boundary of said housing in a position corresponding to a location of terminal means of said apparatus when said housing is connected thereto in said defined position.

Embodiments of the present invention will be described hereinafter, reference being made to the annexed drawings, wherein:

- Fig. 1 is a schematic view showing a state of the art apparatus;
- Figs. 2 - 9 show schematic sections through a first embodiment of a device according to the present invention in various steps of its measuring cycle;
- Figs. 10 and 11 show corresponding sections through a second embodiment of the present invention;
- Fig. 12 shows a schematic perspective view of an embodiment of a particle counting apparatus and a disposable sampling device according to the present invention;
- Fig. 13 shows the enlarged portion XIII of Fig. 12; and
- Fig. 14 shows a third embodiment of a disposable sampling device according to the present invention.

In the state of art arrangement according to Fig. 1, 11 is a syringe including a cylinder 12 and a piston 13 axially movable within the cylinder by means of a piston rod 14 extending through one end of the cylinder, that may be an open end. The opposite end of the cylinder is closed and connected to a conduit 15. This conduit 15 in turn communicates with a supply conduit 16 for diluting liquid having a valve 17 therein, and a

discharge conduit 18 having a valve 19 therein. In the conduit 18 there is also a turning valve 20, the non-shown rotatable valve body of which has a through channel 21 and is positionable in two different positions. In a first position (shown in Fig. 1), the through channel communicates with a conduit 22 leading to a non-shown pump, and a conduit 23 communicating with a vessel 24 containing a blood sample to be diluted. The blood sample in the vessel 24 may be diluted already to a certain extent. The discharge conduit 18 ends in a mixing and measuring chamber 25. In a wall of the chamber 25 there is a capillary 26 and a discharge conduit 27 including a metallic portion 28 constituting an electrode connected to an electric wire 29. A further electrode 30 is located within the chamber 25 and is connected to an electric wire 31. A voltage may be applied across the capillary by connecting wire 29 to one pole and wire 31 to the other pole of a suitable electronic counting equipment.

Upon operation of the pump, blood sample is transported from the vessel 24 through the valve 20 so as to fill the through channel 21. In a second position of the valve body, the through channel communicates with the conduit 18. Since the through channel 21 contains an accurately defined volume, turning of the valve body to the second position will put this defined volume in communication with the conduit 18.

The function of the known device is as follows: The valve 17 is opened and the piston lowered to suck a defined volume of diluting liquid into the syringe. Thereafter, the valve 17 is closed and the valve 19 opened, and the piston 13 is raised thereby displacing diluting liquid through the conduit 18 through the valve 20, the valve body of which being positioned in its second position so that the defined volume of blood sample is brought by the diluting liquid to the mixing and measuring chamber 25 where the very small volume of blood sample is mixed with and diluted by the relatively large volume of diluting liquid. A defined portion of the mixed and diluted

sample is brought through the capillary 26, and the blood cells are counted by the electronic counting equipment.

5 The embodiments of the disposable particle counting device of present invention to be described hereinafter with reference to Figs. 2 - 9 (first embodiment) and Figs. 10 and 11 (second embodiment) utilize some of the features of the prior art device described above, while others have been replaced by such more suitable for a disposable, self-contained product.

10 The device comprises a substantially block-shaped body 40 (see Fig. 12), preferably made of a transparent material, such as a moldable synthetic resin and having an upper wall 41, a bottom wall 42 and a front wall 43. In the body 40, there is provided
15 a cylinder 44 having an upper end 45 and a lower end 46. A piston 47 is axially movable within the cylinder by means of a piston rod 48 accessible from outside the housing at the lower end 46 of the cylinder, the upper end 45 of which being connected to a channel 49 provided in the housing.

20 In the housing there is also provided a turning valve 50 having a valve body 51 rotatable within a cylindrical valve chamber 52. An actuating means, such as a diametrically extending slot or two diametrically opposed holes 51', is provided to rotate
25 the valve body from outside the housing. A through channel 53 extends across the valve body which is positionable in two different positions.

30 In a first position (shown in Figs. 2, 3, 4, 9, 10 and 11), the through channel communicates with an intake channel 54 in the housing opening in a sample receiving aperture 55 in the front wall 43 and a sucking channel 56 leading to a sucking means in the shape of a diaphragm pump 57 having a resilient diaphragm 58 covering a conical recess 59 in the upper wall 41.

35 In a second position (shown in Figs. 5 - 8), the through channel 53 communicates with the channel 49 from the cylinder

44 and with a channel 60 leading to the bottom of a relatively large volume space 61 provided within the housing 40.

5 In the second position of the valve body, a bleeding recess 62 provided at the circumference of the valve body 51 communicates with a channel 63 opening in the cylinder 44.

10 In the channel 63 there is a capillary 64 and on either sides thereof an electrode 65, 66 connected to a respective conductor 67, 68 terminating in a respective terminal 69, 70. In the channel 63 there are also two detectors 71 and 72 having signal transmitting conductors 73, 74, respectively, terminating in respective terminals 75, 76 in the bottom wall 42. The detectors may, e.g., be optical detectors, and in such case the
15 conductors 73, 74 are optical fibres. Also possible is that the detectors are capacity sensitive detectors, and in such case the conductors 73, 74 are electric conductors. In any case, the detectors are adapted to start and stop, respectively, particle counting.

20

When manufacturing a device according to the present invention, a volume V of the cylinder 44 is filled with a liquid L, such as a diluting liquid. The volume V is defined by the piston 47 in an axial position thereof where it covers the mouth of the
25 channel 63.

Operation of the device will now be described with reference to blood sampling. Initially, the valve body and the piston occupy the positions shown in Fig. 2.

30

In Fig. 3 is shown that the diaphragm has been depressed, e.g. by a fingertip of an operator, so as to expel a volume of air contained under the diaphragm within the conical recess 59 through the sucking channel 56, the through channel 53 and the
35 channel 54 to the open air. It is also shown how a punctured fingertip F having a drop D of blood on it is approached to the front wall 43 of the device where the wall exhibits a stepped

recess 43' so as to locate the drop in a proper position in relation to the mouth of the channel 54. Next, the diaphragm is released and allowed to regain its original position as shown in Fig. 4.

5

In Fig. 4 is shown how a sample S of blood has been sucked from the drop D to fill the channels 54, 53 and 56 as well as a portion of the conical recess 59. As initially stated, it is important to make sure that the through channel is properly
10 filled, since it contains an accurately defined volume. When the housing 40 and the valve body 51 are made of a transparent material, it is easy to determine whether the through channel 53 is filled or not. When it is established that the sample taken is satisfactory, the aperture 55 is closed, for instance
15 by an adhesive tape or the like. This is the last step that is ordinarily performed by a sampling person in the field. The following steps are ordinarily performed by a centrally located particle counting apparatus.

20 In the first following step, the valve body 51 is rotated to its second position as shown in Fig. 5 so as to separate the volume of sample contained within the through channel from the remainder thereof contained within the channels 54 and 56 and within the conical recess 59 and so as to connect the through
25 channel to the channels 49 and 60.

In the next step, shown in Fig. 6, the piston rod 48 is operated to displace the piston 47 towards the upper end 45 of the cylinder 44. Such displacement causes the liquid L to flow
30 through the channel 49 into the through channel and displace the sample contained therein through the channel 60 into the space 61, where the major part of liquid L mixes with the sample brought along therewith. Only a minor part of the liquid L still remains within the channel 60 in an unmixed state. Air
35 within the space 61, being originally under atmospheric pressure, is now compressed by the mixture of liquid L and sample S introduced therein.

Now, the piston rod is operated to displace the piston towards the lower end 46 of the cylinder as shown in Fig. 7. Such displacement causes the mixture of liquid L and sample S to be withdrawn from the space 61 through the channel 60, the through channel 53 and the channel 49 into the cylinder above the piston 47. Withdrawal is supported by the compressed air within the space 61 above the liquid level. When the piston passes its original position, the pressure within the cylinder 44 is restored to its original value. Further displacement of the piston towards the lower end 46 of the cylinder causes a negative pressure within the cylinder, and when the piston passes the mouth of the channel 63, communication is established between the cylinder and the bleed recess 62 through the capillary 64. Atmospheric air is now drawn into the cylinder 44, and the bubbles thereby created cause a further mixing of the liquid L and the sample S within the cylinder 44. The piston is kept in position until the pressure within the cylinder has been equalized.

The piston rod 48 is then operated according to Fig. 8 to displace the piston 47 a relatively short distance towards the upper end 45 of the cylinder to create an overpressure within the cylinder 44 above the piston and within the space 61 thereby to displace at least a portion of the mixed and diluted sample L+S through the capillary 64 located in the channel 63. When the sample reaches the detector 71, counting is started, and when it reaches the detector 72, counting is stopped. In this position, or shortly thereafter, the valve body 51 is returned to its first position, shown in Fig. 9, such that the bleed recess 62 is closed. In this final position, the entire system is closed, and no waste liquid has to be disposed of since it is all contained within the housing 40.

The second embodiment of the present invention shown in Figs. 10 and 11 corresponds to the first embodiment in all respects except that there is no sucking means. Thus, all unchanged

items bear the same reference numerals as in the first embodiment. Instead of sucking means there is provided in the front wall 43 a recessed aperture 77 having, e.g., a conical shape, and communicating through a channel 54' and the through channel 53 in the first position of the valve body 51 with a channel 56' leading to a closed space 78 containing atmospheric air.

The aperture 77 and the channel 54' are shaped so as to receive in a liquid tight manner a cannula 79 (Fig. 10) in cases where a blood sample is to be taken by way of venipuncture. In such case, the blood pressure within a vein is sufficient to press blood through at least the through channel 53 against the increasing air pressure within the space 78.

Alternatively, the second embodiment may be used for the finger-tip puncture (capillary) type of blood sampling. In that case, a drop of blood D is received within the aperture 77 (Fig. 11). In order to displace the sample through at least the through channel 53, there is provided a circular closure 80, also acting as a piston means, having an annular flange 81 mating with a corresponding annular recess 82 in the front wall 43. Placing the closure with its flange 81 in the recess 82, and further pressing the flange into the recess, will cause the drop of blood D to be displaced at least through the through channel 53. Thereafter, the closure may be sealed by an adhesive tape or the like. Alternatively, the flange 81 and the recess 82 may be made with co-operating interlocking snap-lock means permanently locking the closure and the housing once the closure is pressed into its bottom position.

Not mentioned before is a translucent light path 83 in the housing enabling photometric determination of certain parameters of the liquid contained in the cylinder 44, such as, initially, a reference value of the liquid L and the side walls of the body 40, and, finally, the haemoglobin value, e.g. in the position according to Fig. 8.

As initially stated, a device according to the present invention contains no electronic equipment necessary to perform the various measurements and calculations necessary.

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Instead, there is provided a counting apparatus 84 as exemplified in Fig. 12 for use as a base instrument for serving a plurality of disposable sampling devices according to the present invention. Such a base instrument can be placed, e.g., centrally within a health care region to be used by several nurses acting in the field, or, centrally in a brewery. The counting apparatus 84 has means for receiving the housing 40 such as a slot 85. As best appears from the enlarged view of Fig. 13, there are operating means 86, 87 in the slot for cooperation with the piston rod 48 and the actuating means 51' for the valve body 51, respectively, terminal means 88, 89, and 90, 91 for cooperation with the terminals 69, 70, and 75, 76, respectively, as well as a light source 92 for sending a ray of light through the light path 83, and a light sensor 93 for photometric measurement through the cylinder 44.

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When a disposable sampling device has been properly placed in the slot 85, the steps described with reference to Figs. 5 - 9 can be automatically or manually initiated, and the result be displayed on a display 94.

25

A preferred embodiment of a disposable sampling device according to the present invention, that is advantageous from a manufactural point of view, is shown in Fig. 14. Items corresponding to those of the first embodiment have the same reference numeral increased by 100. As appears, the cylinder 144 and the diluting chamber 161 are coaxially aligned and the valve chamber 150 is placed immediately therebetween such that its valve body 151 closes the opposed ends of the cylinder and the diluting chamber. In the first position of the valve body 151, corresponding to the position of the valve body 51 shown in Figs. 2 - 4 and 9 -11, its through channel 153 and bleed

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recess 162 are drawn in full lines, whereas the second position, corresponding to the position of the valve body 51 shown in Figs. 5 - 8, is drawn in dotted lines. It appears that the angular distance between the two positions is considerably less than in the previous embodiment.

CLAIMS

1. A disposable sampling device for an apparatus for counting particles contained in a liquid, c h a r a c t e r i z e d by
5 a solid block-shaped housing (40) connectable in a defined position to said apparatus, said housing having therein:
- a) means (54, 55) for introducing a sample into said housing;
- b) means (53) for metering a defined volume of said sample;
- c) means (44) containing a defined volume (V) of a diluting
10 liquid;
- d) means (61) defining a diluting chamber;
- e) means (47, 51, 60) for simultaneously directing said defined volume of said sample and said defined volume of said diluting liquid to said diluting chamber for obtaining therein
15 a diluted sample;
- f) means (44, 47) for directing at least a portion of said diluted sample past particle detecting means (64, 65, 66);
- g) signal transmitting means (67, 68) connecting said particle detecting means and terminal means (69, 70) located at
20 an outer boundary of said housing in a position corresponding to a location of terminal means of said apparatus when said housing is connected thereto in said defined position.
2. A disposable sampling device for an apparatus for counting
25 particles contained in a liquid, c h a r a c t e r i z e d by a solid block-shaped housing (40) having formed therein:
- a) first conduit means (54; 54') for introducing a sample from a source (D) of said liquid into said device;
- b) a valve chamber (52) communicating with said first conduit
30 means;
- c) metering means (53) in said valve chamber for metering a defined volume of said sample introduced through said first conduit means;
- d) a dilution chamber (61);
35 - e) second conduit means (60) connecting said valve chamber (52) and said dilution chamber (61);

- f) dosing means (44) containing a defined volume (V) of a diluting liquid for diluting said defined volume of said sample;
- g) third conduit means (49) connecting said dosing means and said valve chamber;
- h) means (47, 50) for directing said defined volume (V) of said diluting liquid together with said defined volume of said sample through said second conduit means to said dilution chamber;
- i) fourth conduit means (63) connected to said dosing means (44) and including particle detecting means (64, 65, 66).

3. A disposable sampling device for an apparatus for counting particles contained in a liquid, said device including means (54, 55, 56, 57; 77, 54') for introducing into said device a sample from a source (D) of said liquid, metering means (53) for metering a defined volume (S) of said sample, dosing means (44, 47) for dosing a defined volume (V) of a diluting liquid for diluting said defined volume of said sample, a dilution chamber (61), and valve means (50) for directing said defined volume of said sample and said defined volume (V) of said diluting liquid to said dilution chamber,

c h a r a c t e r i z e d i n

- that said device comprises a solid block-shaped housing (40) having in an outer wall a sample inlet (55; 77);
- that said metering means (53) is provided in a valve body (51) located in a valve chamber (52) formed within said housing;
- that said dosing means includes a cylinder (44) formed within said housing and a piston (47) having actuating means (48) operable from outside said housing;
- that said diluting chamber (61) is formed within said housing;
- that conduit means (49, 54, 56, 60, 63) interconnecting said sample inlet (55; 77), said valve chamber (52), said cylinder (44) and said dilution chamber (61) are formed within said housing (40);

- that a valve body (51) operable from outside said housing is positionable in a first position connecting said sample inlet with said metering means, and in a second position connecting said cylinder (44) through said metering means (53) with said diluting chamber (61);
- that a measuring conduit means (63) connected to said cylinder (44) is formed within said housing, said measuring conduit means having particle detecting means (64, 65, 66) therein; and
- that signal transmitting means (67, 68) connect said particle detecting means with terminal means (69, 70) located in an outer wall of said housing.

4. A device according to claim 3, characterized in that said measuring conduit means (63) is closed by said piston (47) in a first position of said piston.

5. A device according to claim 4, characterized in
- that said piston (47) is operable in a first direction from said first position to a second position to displace a defined volume (V) of a diluting liquid (L) contained in said cylinder (44) through said metering means (53) into said diluting chamber (61), thereby bringing along a said defined volume of sample (S) contained in said metering means;
 - that said piston is operable in a second direction from said second position to said first position to withdraw a combined volume (S+L) of said defined volume (S) of sample diluted by said defined volume (V) of diluting liquid from said diluting chamber to said cylinder;
 - that said piston is further operable in said second direction past said second position towards a third position, thereby opening said measuring conduit means (63) and causing air to be let into said cylinder therethrough; and
 - that said piston is operable in said first direction from said third position to said first position, thereby to expel at least a portion of said combined volume (S+L) through said

measuring conduit means (63) past said particle detecting means (64, 65, 66).

5 6. A device according to any one of claims 3 - 5,
c h a r a c t e r i z e d i n that said valve includes means
connecting said measuring conduit means (63) with the
atmosphere in said second position of said valve body (51).

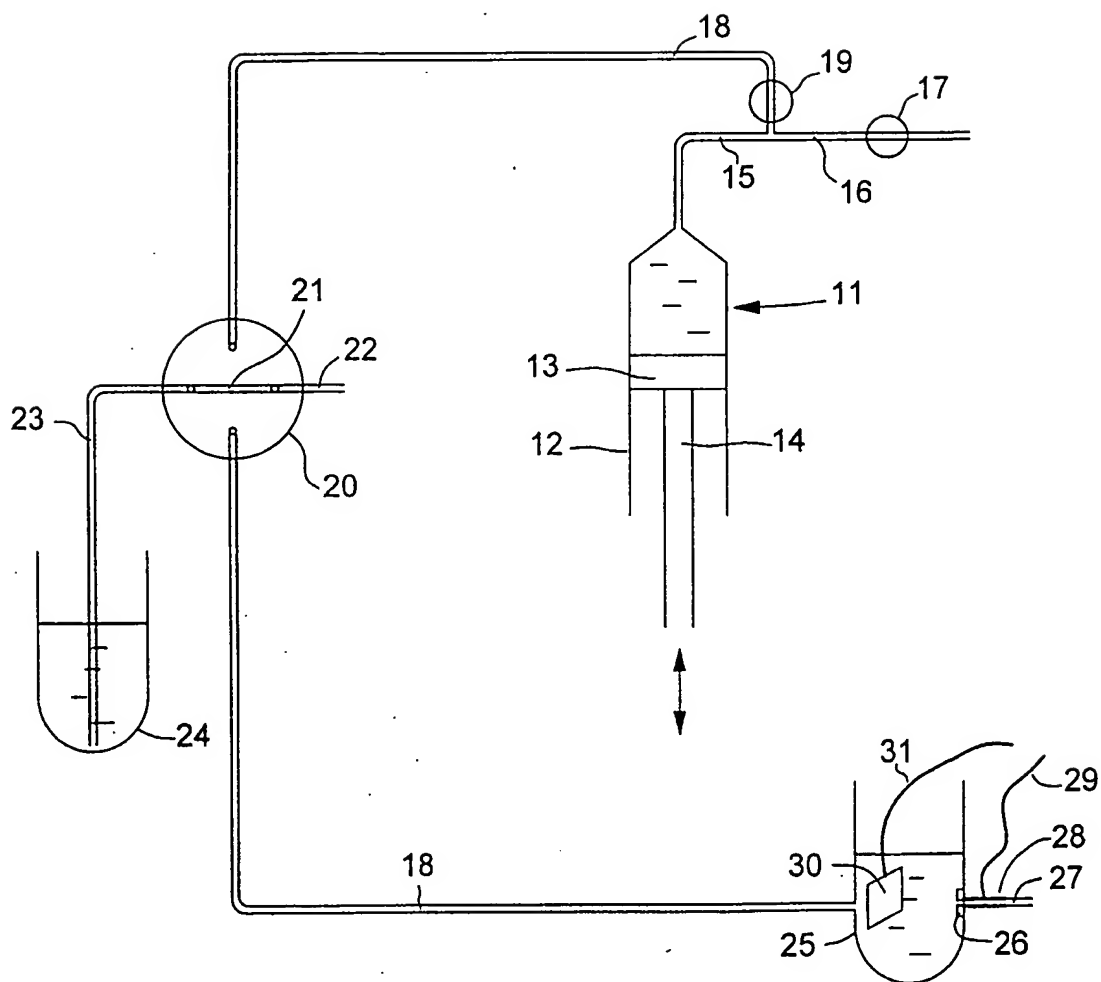
10 7. A device according to any one of claims 3 - 6,
c h a r a c t e r i z e d by a pump means (57) connected to
said sample inlet (55) in said first position of said valve
body (51).

15 8. A device according to any one of claims 3 - 7,
c h a r a c t e r i z e d i n that said sample inlet (77) is
adapted to receive a cannula (79).

20 9. A device according to any one of claims 3 - 8,
c h a r a c t e r i z e d i n that said sample inlet (55; 77)
is sealable.

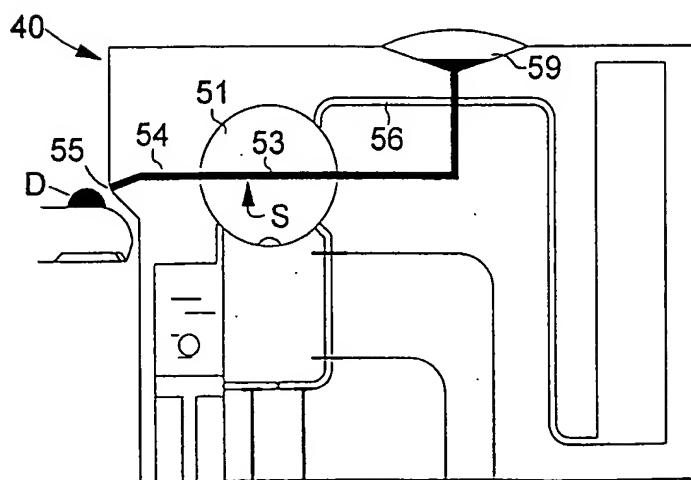
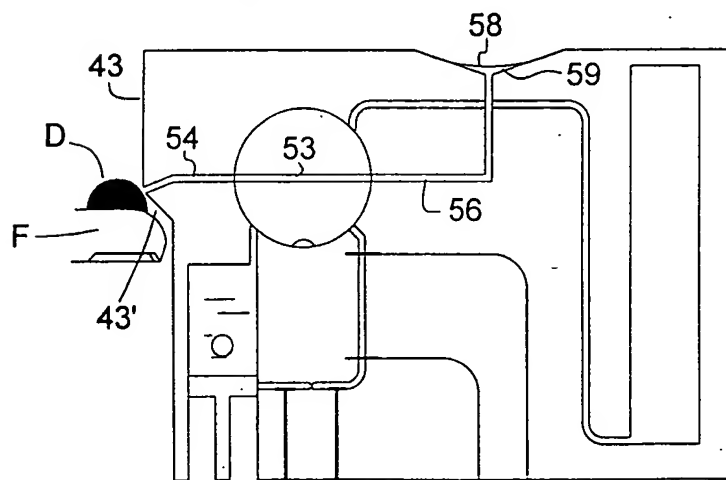
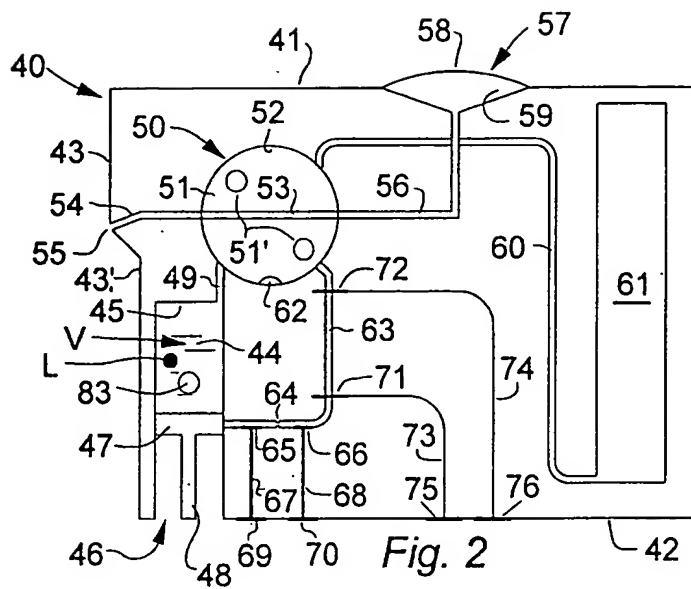
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Fig. 1



PRIOR ART

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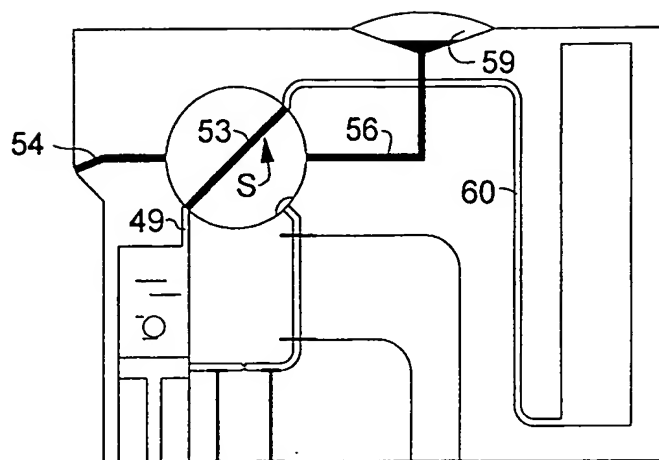


Fig. 5

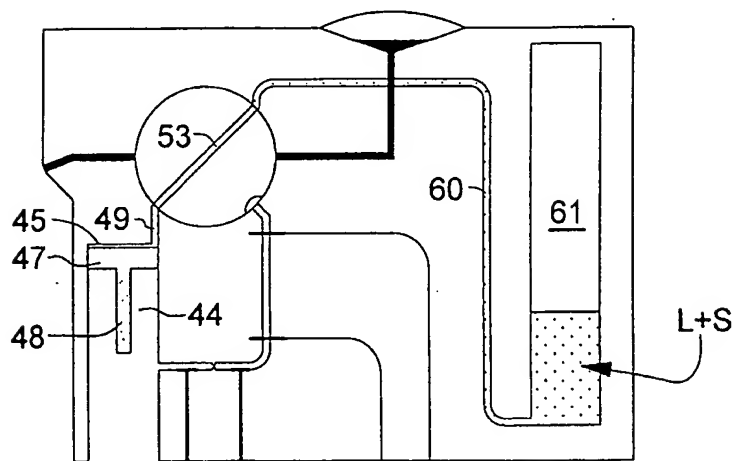


Fig. 6

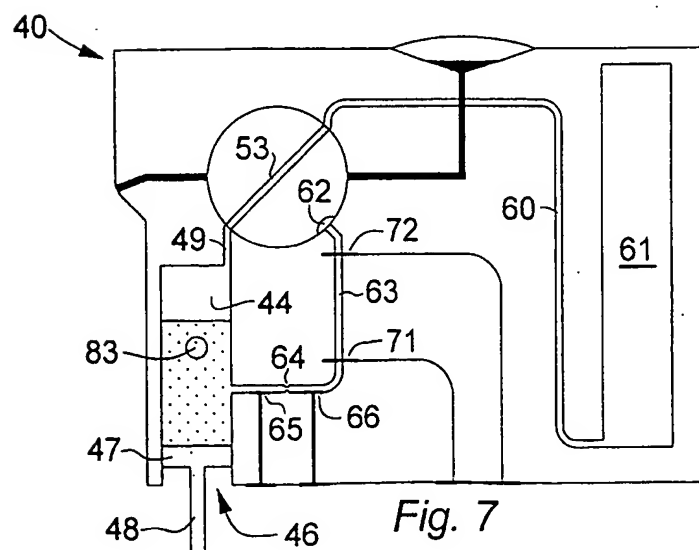
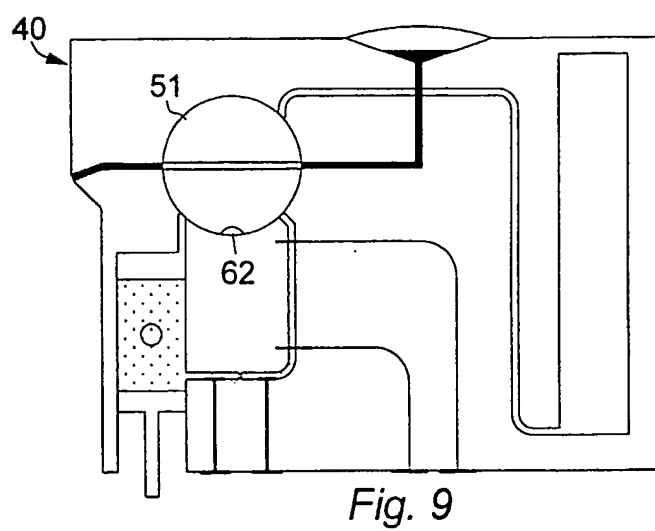
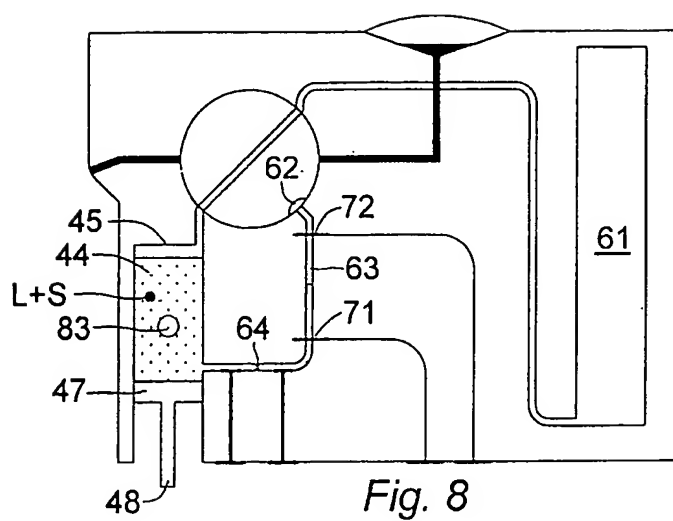


Fig. 7

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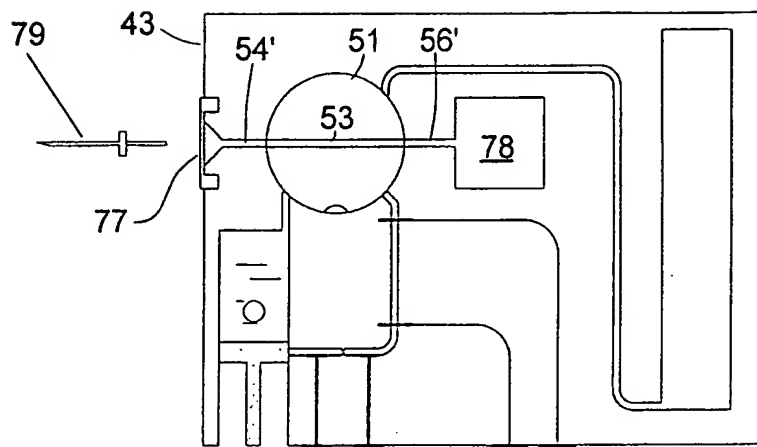


Fig. 10

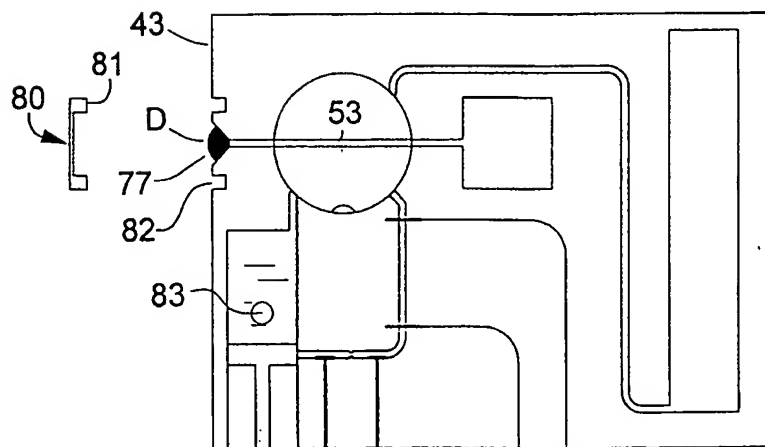
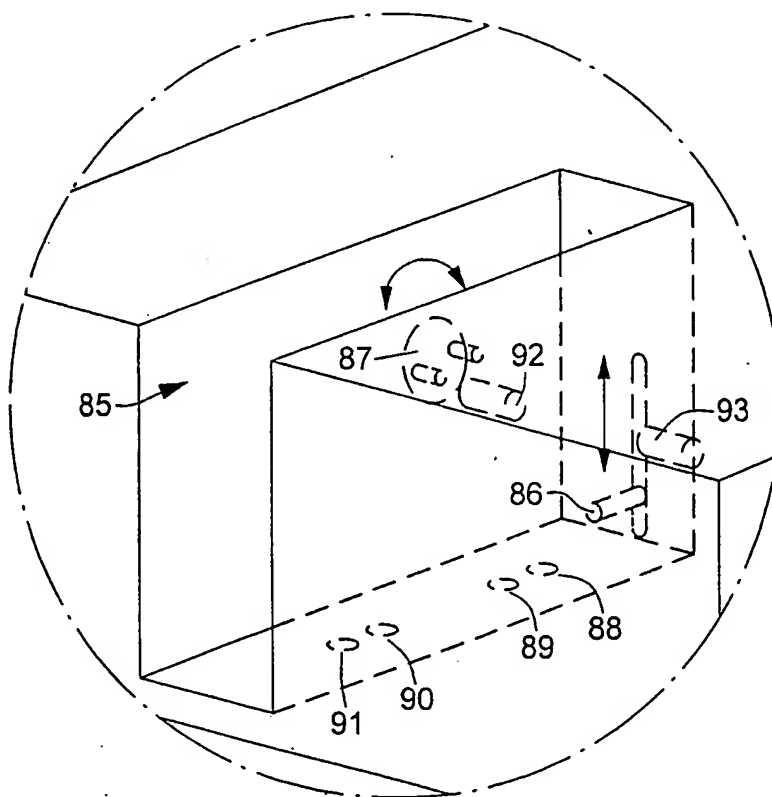
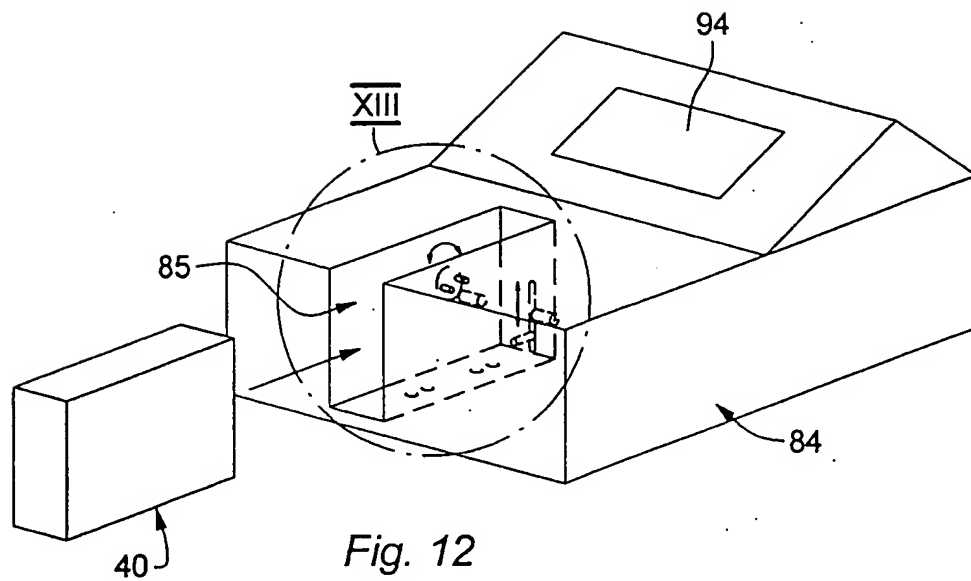


Fig. 11

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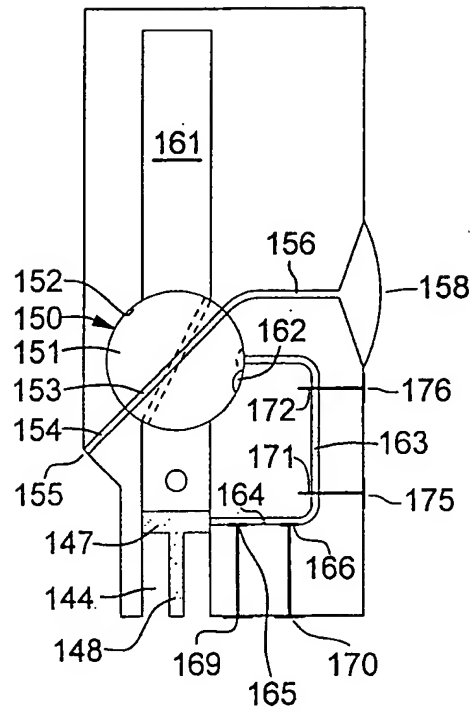


Fig. 14

INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 98/01033

A. CLASSIFICATION OF SUBJECT MATTER

IPC6: G01N 15/12

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC6: G01N

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	WO 9525269 A1 (COUNTING TECHNOLOGY LIMITED), 21 Sept 1995 (21.09.95), page 4, line 25 - page 6, line 12 --	1-2
Y	WO 9517252 A1 (ABBOTT LABORATORIES), 29 June 1995 (29.06.95), page 15, claims 1-5, abstract -----	1-2

☐ Further documents are listed in the continuation of Box C.
 ☒ See patent family annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier document but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

Date of mailing of the international search report

25 August 1998

07-09- 1998

 Name and mailing address of the ISA/
 Swedish Patent Office
 Box 5055, S-102 42 STOCKHOLM
 Facsimile No. +46 8 666 02 86

Authorized officer

 Johan von Döbeln
 Telephone No. +46 8 782 25 00

INTERNATIONAL SEARCH REPORT
Information on patent family members

27/07/98

International application No.

PCT/SE 98/01033

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO 9525269 A1	21/09/95	EP 0750740 A GB 9405028 D	02/01/97 00/00/00
WO 9517252 A1	29/06/95	AU 1212595 A US 5402062 A	10/07/95 28/03/95